



DESIGN

The small Marea table is a light design that focuses on being practical in a discreet manner.

HEIGHTS

Marea is available in three heights, and can be used as:

- 40 cm: coffee table height
- 55 cm: side table height
- 73 cm: dining table height



BASE

The Marea table has a star-shaped die-cast aluminum base with five spokes. The column is made of steel. The final product is a visually light but very stable base, even with Ø80 cm tops.

Each contact point with the floor includes one plastic protector in the color of the frame.



VENEER TOPS

The veneer tabletops are made of 20 mm MDF in the different finishes you can see below.

The surface is protected with an acrylic cover to make the tabletop more durable.

The MDF is formaldehyde free. The tops have a rounded bevelled edge, giving them a light appearance.



HPL TOP

The tabletop can be made of high resistance HPL of 12 mm thick.

Specially indicated for strong use.

Finish: the new white laminate with white core or the existing white laminate with black core.

DISEÑO

La pequeña mesa Marea es un diseño ligero que busca ser útil de forma discreta.

ALTURAS

Disponible en tres alturas, la mesa Marea se puede utilizar como:

- 40 cm: mesa de centro
- 55 cm: mesa auxiliar
- 73 cm: mesa de comedor

BASE

La mesa Marea tiene una base de inyección de aluminio con forma de estrella y cinco radios. La columna es de acero. El producto final es una base visualmente ligera pero muy estable, incluso con tapas de Ø80 cm.

Cada punto de contacto con el suelo incluye un taco de plástico del color de la estructura.

TAPAS RECHAPADAS

Las tapas son de MDF de 20 mm grosor con las chapas mostradas abajo.

La superficie se protege con una capa acrílica para una gran durabilidad.

El MDF de STUA es libre de formaldehídos.

Su borde biselado aporta una sensación de ligereza.

TAPAS DE HPL

Las tapas pueden ser de HPL de 12 mm de espesor.

Estas tapas son especialmente indicadas para uso intenso.

Acabado: el nuevo laminado blanco con canto blanco y el conocido laminado blanco con canto negro.

DIMENSIONS
DIMENSIONES

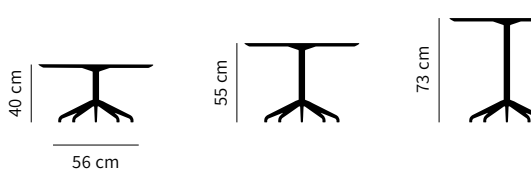
Top Ø60 cm



Top Ø70 cm / Top 70 x 70 cm



Top Ø80 cm

TABLETOPS
TAPAS

White lacquered, 20 mm
Lacado blanco, 20 mm

Oak, 20 mm
Roble, 20 mm

Walnut, 20 mm
Nogal, 20 mm

Black stained ash, 20 mm
Fresno teñido negro, 20 mm

White HPL with white core, 12 mm
HPL blanco, canto blanco, 12 mm

White HPL with black core, 12 mm
HPL blanco, canto negro, 12 mm

FRAME
ESTRUCTURA

Shiny chromed
Cromada brillo

White
Blanco

Black
Negro

SUSTAINABLE DESIGNS

Within STUA's strategy, both, the quality of products and the preservation of the environment in our production processes, are a priority.

Over the years STUA has been implicated to the search for environmentally friendly raw materials, processes, products and packaging.

Among many others, we can highlight the following characteristics and actions:

- To design long lasting and good quality products.
- To reduce the consumption of raw materials.
- To use recycling materials.
- To use production systems which are environmentally friendly.

The achievement of these aims will contribute to a real sustainable development.

Our products hold the main European certificates and comply with demanding German standards as regards product resistance and ergonomics. At STUA we also care for people's health.

ENVIRONMENTALLY FRIENDLY PACKAGING

- In the pursuit of an environmentally friendly packing, STUA is removing all the plastic from this process.
- All STUA cardboard packaging is made with recycled materials and is 100% recyclable because no staples are used in the production.
- Our remaining packaging plastics contain no halogen.

LOGISTICS MINIMIZING CARBON FOOTPRINT

- STUA choose the eco-friendliest transportation method available.
- We select logistic partners who use environmentally-friendly technologies for their vehicles/engines and are located close to the factory where our products are manufactured in order to reduce the emission release.
- Load Optimization. We try to send a truck only when it is fully loaded.
- Route Optimization. By choosing the best route, it is possible to save fuel and, consequently, reduce the amount of CO₂ emissions.

RESPONSIBLE MANUFACTURING

- This product is totally manufactured in the European Union.
- The STUA designs are created for a long duration. This helps to make a friendly use of the natural resources.
We offer a 2-year guarantee on all the STUA products.
STUA guarantees a period of availability of spare parts of 10 years for any product.
- The wood used to manufacture our designs comes from sustainably managed forests registered with the PEFC (Programme for the Endorsement of Forest Certification).
- The MDF material and glues used in the production are formaldehyde free.
STUA products use materials that comply with M1 and the California Air Resources Board ACTM 93120.2.
- STUA's fabrics comply with the strict ISO 14001 international environmental regulations regarding its products and its manufacturing processes.
- STUA's upholstery is fire-resistant but avoids the use of harmful retardants like PBB and PBDE.
- The foams used by STUA complies the most exhaustive ecological textile certificate: the OEKO-TEX STANDARD 100.
The analyses include prohibited and regulated substances, chemicals considered dangerous to health, and preventive parameters.
- The treatment of metal parts for their subsequent painting, with powder paint or chromed, is the one corresponding to a degreasing and phosphating of the same. No aromatic solvents are used and no diffuse emissions of volatile organic compounds are generated.
- STUA's chrome plating process uses a trivalent chromium bath to replace the highly-toxic hexavalent chromium bath. The trivalent chromium process must produce hard chrome components that perform as well as or better than the older process.
Other additional advantages involved in this process:
 - It is not necessary to reduce hexavalent chromium in wastewater.
 - It makes it easier to handle and use the product.
 - No gas emissions are produced.
- The recyclability of the metallic materials used by STUA reaches 97%.
- Our plastic elements are excluded from heavy metals and phthalats in their manufacture, as well as halogenated plastics such as PVC.
- STUA promotes processes with low water consumption. In the last 5 years, we have achieved a 31% saving in drinking water consumption by implementing saving processes.



USE OF WOOD FROM SUSTAINABLY MANAGED FORESTS



ECOLOGICAL UPHOLSTERY WITHOUT PBB & PBDE



FOAMS FIRE RETARDANT & FREE OF TOXIC SUBSTANCES



FORMALDEHYDE FREE PRODUCTS



HEXAVALENT CHROMIUM-FREE FINISHES



PROCESSES WITH LOW WATER CONSUMPTION



RECYCLABLE MATERIALS AND PACKAGING



CERTIFICATED FOR POSTURAL HEALTH