# Solapa table technical details



#### **DESIGN**

Solapa is a table collection designed by Jon Gasca. The classic looking tabletops are made in four different sizes:

58 x 58 cm 58 x 118 cm 38 x 118 cm 118 x 118 cm



The legs of the Solapa table are made of black or white polypropylene reinforced with fibreglass in two different heights:

30 cm 36 cm

Combining the two heights you can arrange tables with your own layout.



#### MIX

The Solapa tabletops and legs are supplied in different boxes, so that they can be combined as you wish.

Any top can be fitted with the 30 or 36 cm leg. Each tabletop can be adapted to any of the four leg options.

For instance, walnut top can have white legs.



### OAK, WALNUT, WHITE

20 mm formaldehyde free MDF:

- natural oak or walnut veneer.
- white laminate, lacquered white.

The surface is protected with an acrylic cover to make the tabletop more durable.

Rounded bevelled edge, giving the edge a light appearance.

# **BLACK FENIX**

a unique nanotech material with super opaque finish and resistant to scratches.

### DISEÑO

Solapa es la colección de mesas de centro diseñadas por Jon Gasca. Las tapas se realizan en cuatro tamaños:

58 x 58 cm 58 x 118 cm 38 x 118 cm 118 x 118 cm

### **PATAS**

Las patas de la Solapa están fabricadas en polipropileno reforzado con fibra de vidrio blanca o negra con dos alturas diferentes: 30 y 36 cm.

Gracias a estas dos alturas se pueden combinar las mesas según tus deseos.

## **MEZCLA**

Las tapas y las patas de la mesa Solapa se suministran en cajas diferentes, por lo que se pueden combinar como se quiera.

A cualquier tapa se le puede poner la pata que se desee de 30 o de 36 cm.

Por ejemplo, las tapas de nogal pueden tener patas blancas.

# ROBLE, NOGAL Y BLANCO

Tapas de 20 mm de grosor de MDF libre de formaldehídos:

- chapa de roble o nogal natural.
- laminado blanco y lacado.

La superficie se protege con una capa acrílica, mayor durabilidad. Su borde biselado aporta una sensación de ligereza.

# FENIX NEGRO

Material nanotecnológico con acabado suave, super mate, anti huellas y resistente a arañazos.

# **DIMENSIONS / DIMENSIONES**











# TABLETOPS / TAPAS

White lacquered 20 mm Blanco lacado 20 mm

Black Fenix 10 mm Fenix negro 10 mm



Walnut 20 mm Nogal 20 mm

# LEGS / PATAS

White Blanco

Black Negro



# POSSIBLE COMBINATIONS OF SOLAPA TABLES

36 cm height table Mesa altura 36 cm













COMBINACIONES POSIBLES DE MESAS SOLAPA





30 cm height-table Mesa altura 30 cm









# SUSTAINABLE DESIGNS

Within STUA's strategy, both, the quality of products and the preservation of the environment in our production processes, are a priority.

Over the years STUA has been implicated to the search for environmentally friendly raw materials, processes, products and packaging.

Among many others, we can highlight the following characteristics and actions:

- · To design long lasting and good quality products.
- · To reduce the consumption of raw materials.
- · To use recycling materials.
- · To use production systems which are environmentally friendly.

The achievement of these aims will contribute to a real sustainable development.

Our products hold the main European certificates and comply with demanding German standards as regards product resistance and ergonomics. At STUA we also care for people's health.

# ENVIRONMENTALLY FRIENDLY PACKAGING

- In the pursuit of an environmentally friendly packing, STUA is removing all the plastic from this process.
- All STUA cardboard packaging is made with recycled materials and is 100% recyclable because no staples are used in the production.
- Our remaining packaging plastics contain no halogen.

# LOGISTICS MINIMIZING CARBON FOOTPRINT

- STUA choose the eco-friendliest transportation method available.
- We select logistic partners who use environmentallyfriendly technologies for their vehicles/engines and are located close to the factory where our products are manufactured in order to reduce the emission release.
- Load Optimization. We try to send a truck only when it is fully loaded.
- Route Optimization. By choosing the best route, it is possible to save fuel and, consequently, reduce the amount of  $CO_2$  emissions.

# RESPONSIBLE MANUFACTURING

- This product is totally manufactured in the European Union.
- The STUA designs are created for a long duration. This helps to make a friendly use of the natural resources.
   We offer a 2-year guarantee on all the STUA products.
   STUA guarantees a period of availability of spare parts of 10 years for any product.
- The wood used to manufacture our designs comes from sustainably managed forests registered with the PEFC (Programme for the Endorsement of Forest Certification).
- The MDF material and glues used in the production are formaldehyde free.
   STUA products use materials that comply with M1 and the California Air Resources Board ACTM 93120.2.
- STUA's fabrics comply with the strict ISO 14001 international environmental regulations regarding its products and its manufacturing processes.
- STUA's upholstery is fire-resistant but avoids the use of harmful retardants like PBB and PBDE.
- The foams used by STUA complies the most exhaustive ecological textile certificate: the OEKO-TEX STANDARD 100.
   The analyses include prohibited and regulated substances, chemicals considered dangerous to health, and preventive parameters.
- The treatment of metal parts for their subsequent painting, with powder paint or chromed, is the one corresponding to a degreasing and phosphating of the same. No aromatic solvents are used and no diffuse emissions of volatile organic compounds are generated.
- STUA's chrome plating process uses a trivalent chromium bath to replace the highly-toxic hexavalent chromium bath. The trivalent chromium process must produce hard chrome components that perform as well as or better than the older process.

Other additional advantages involved in this process:

- · It is not necessary to reduce hexavalent chromium in wastewater.
- $\cdot$  It makes it easier to handle and use the product.
- · No gas emissions are produced.
- The recyclability of the metallic materials used by STUA reaches 97%.
- Our plastic elements are excluded from heavy metals and phthalats in their manufacture, as well as halogenated plastics such as PVC.
- STUA promotes processes with low water consumption. In the last 5 years, we have achieved a 31% saving in drinking water consumption by implementing saving processes.







ECOLOGICAL UPHOLSTERY WITHOUT PBB & PBDE



FOAMS FIRE RETARDANT & FREE OF TOXIC SUBSTANCES



FORMALDEHYDE FREE PRODUCTS



HEXAVALENT CHROMIUM-FREE FINISHES



PROCESSES
WITH LOW
WATER
CONSUMPTION



RECYCLABILE MATERIALS AND PACKAGING



CERTIFICATED FOR POSTURAL HEALTH